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1/17

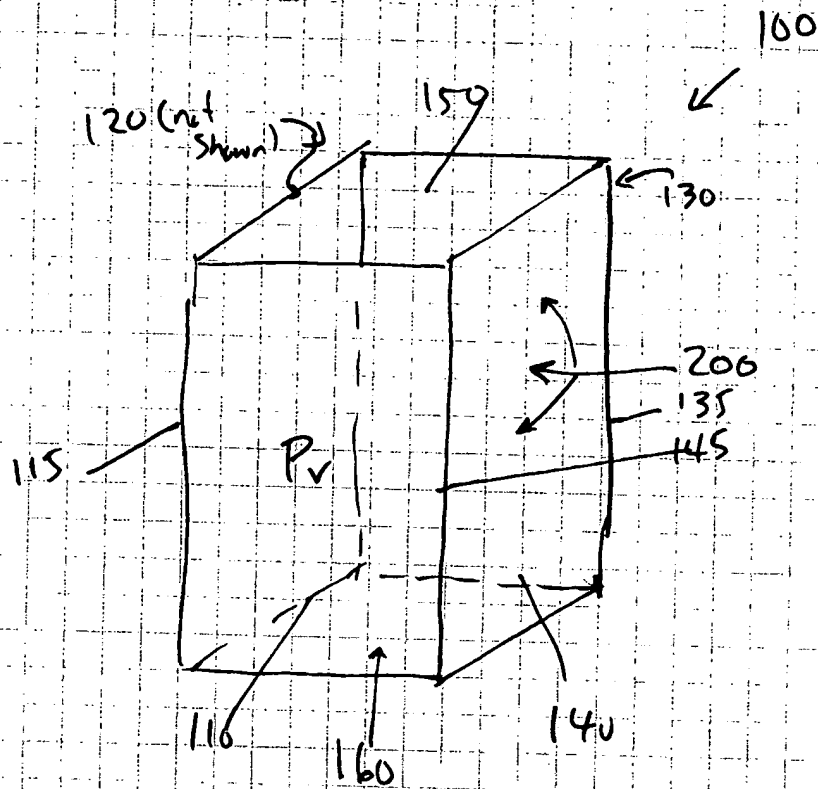


FIG. 1

2/17

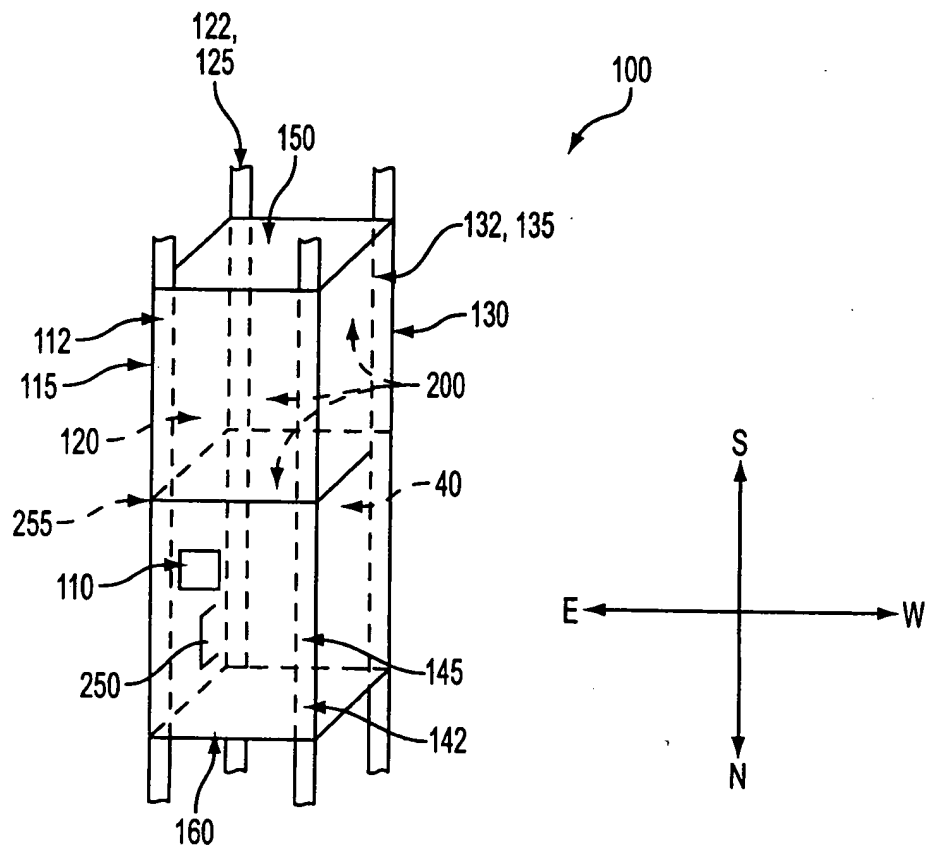


FIG. 2

3/17

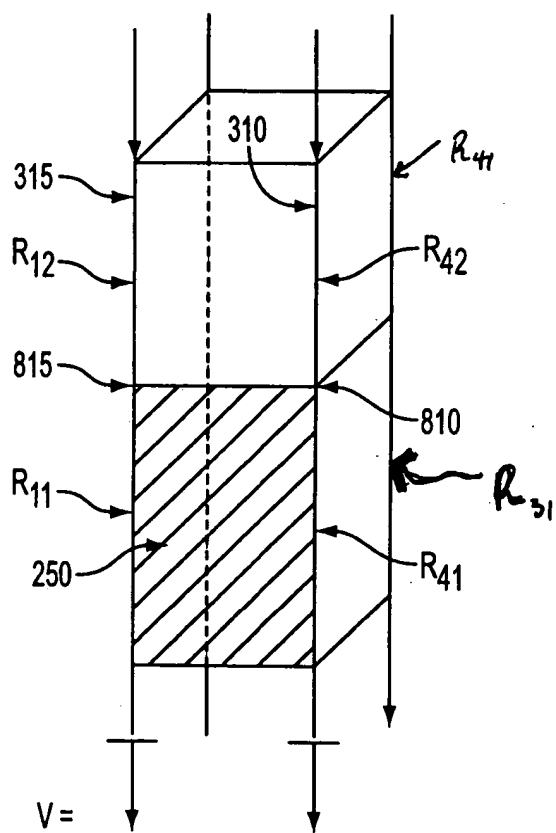


FIG. 3

4/17

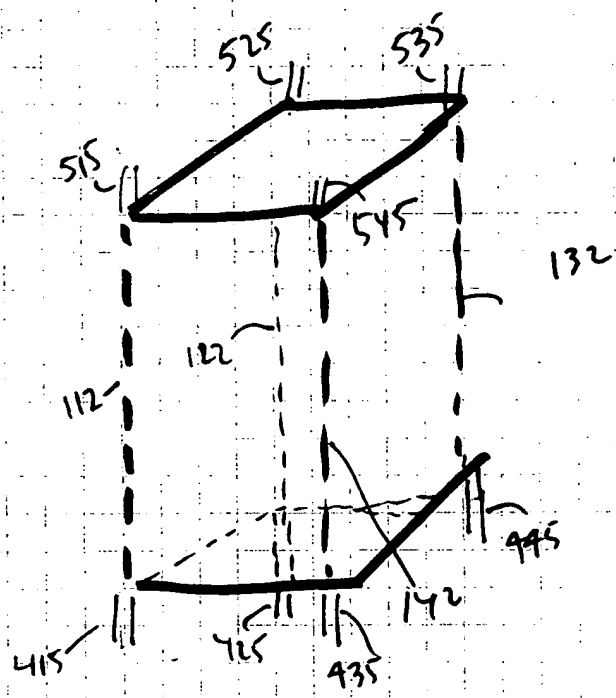


FIG. 4

**FIG. 5**

6/17

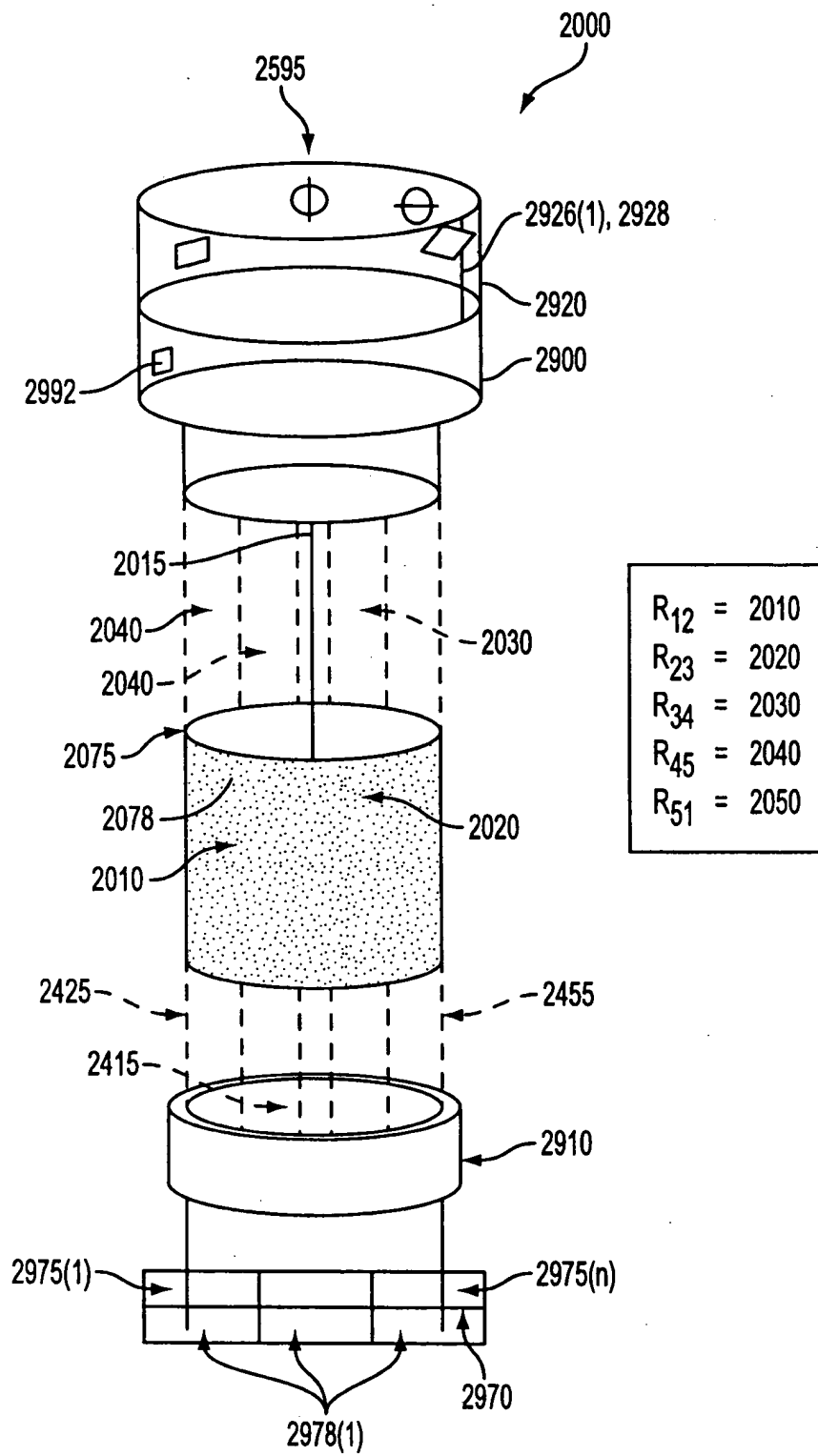


FIG. 6A

7/17

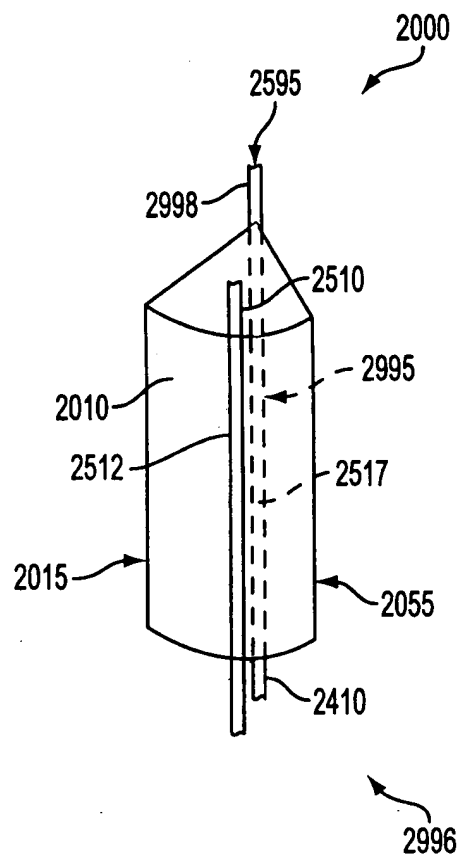
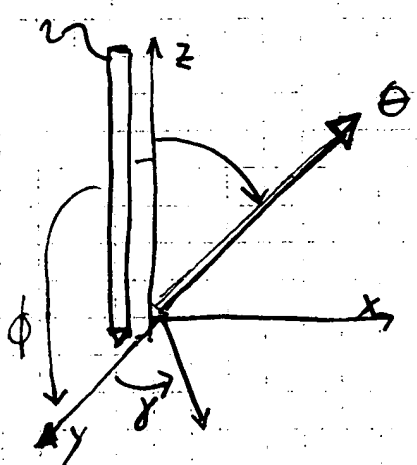


FIG. 6B



8/17

$\gamma$  = conical angle  
 $\theta$   $\Rightarrow$  tilt  
 $\phi$  = rotation



SIX DEGREES (4 RELEVANT)

FIG. 7

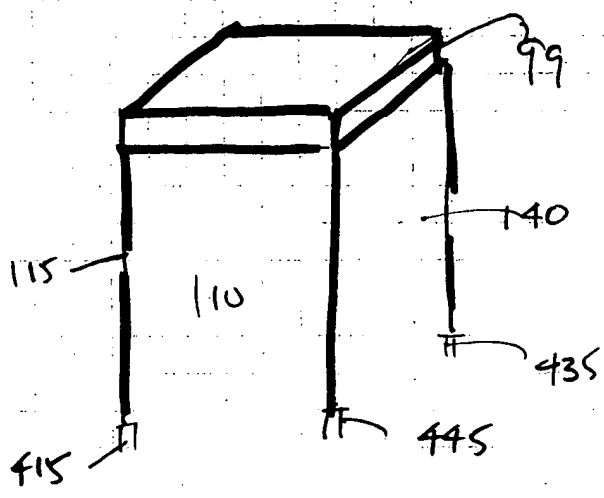


FIG. 14

9/17

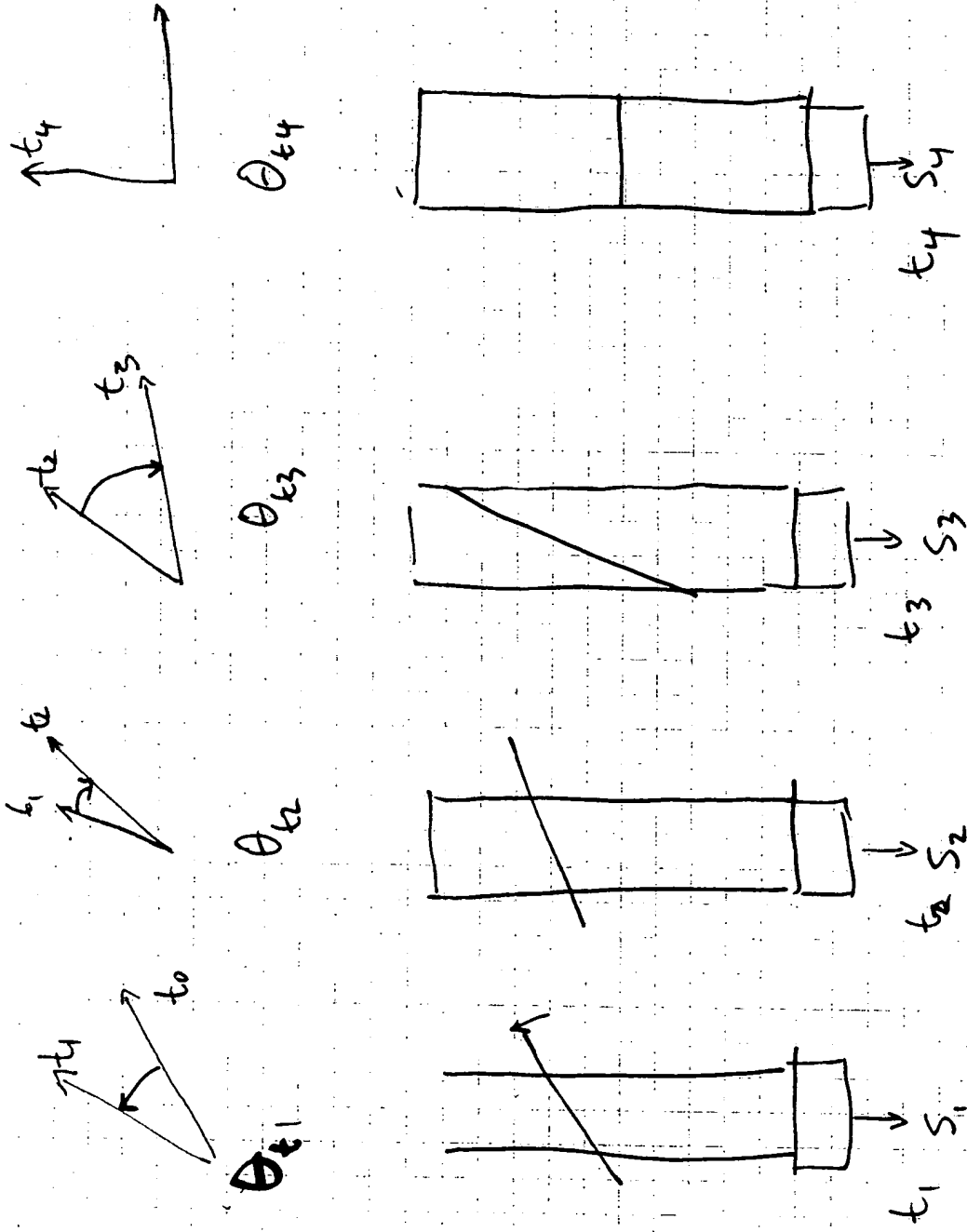


FIG. 8

10/17

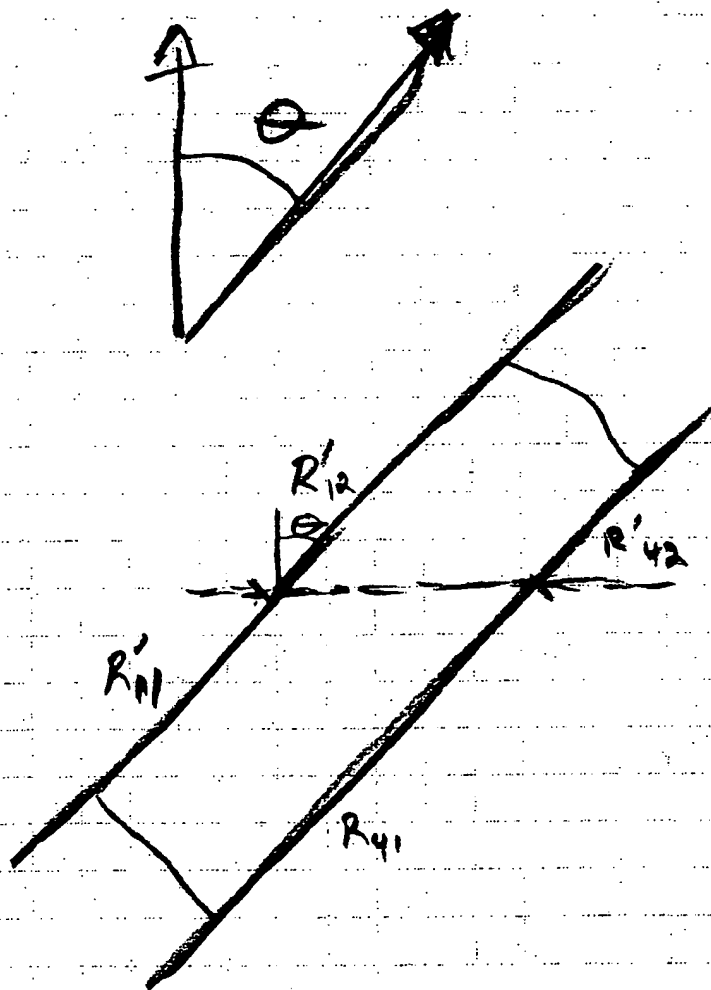


FIG. 9A

11/17

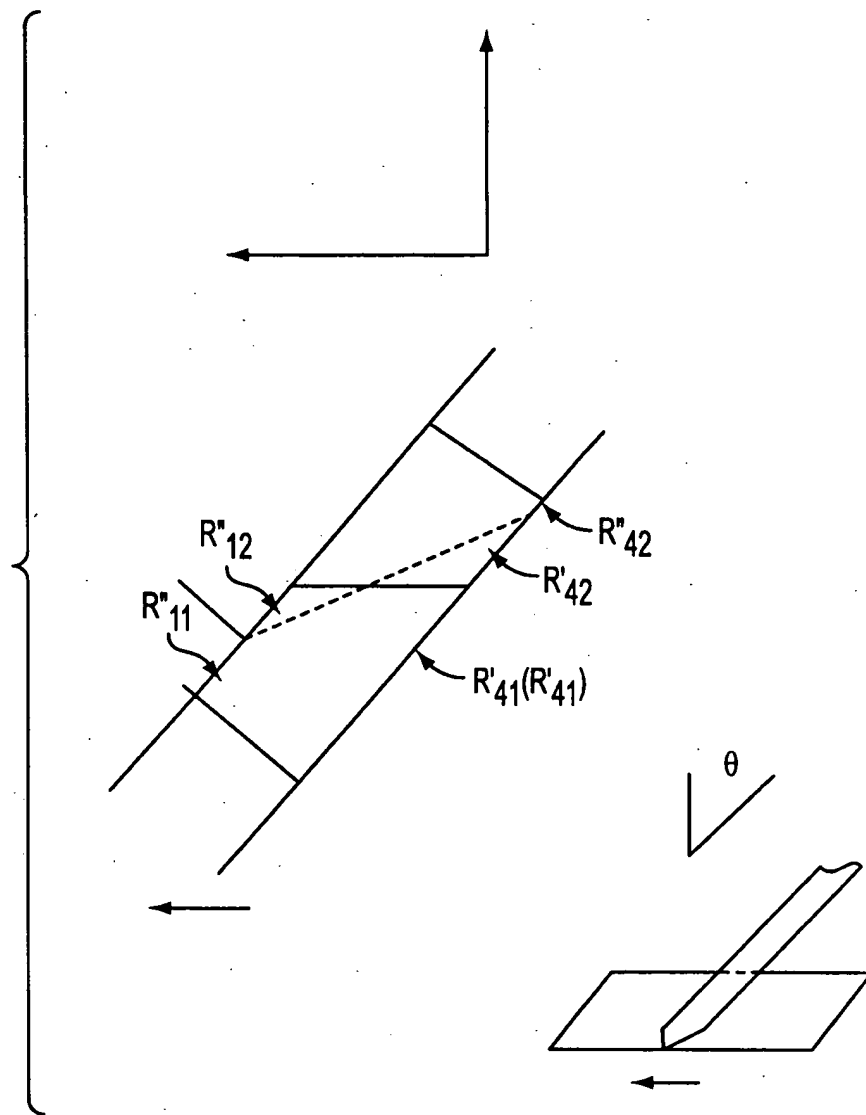


FIG. 9 B

12/17

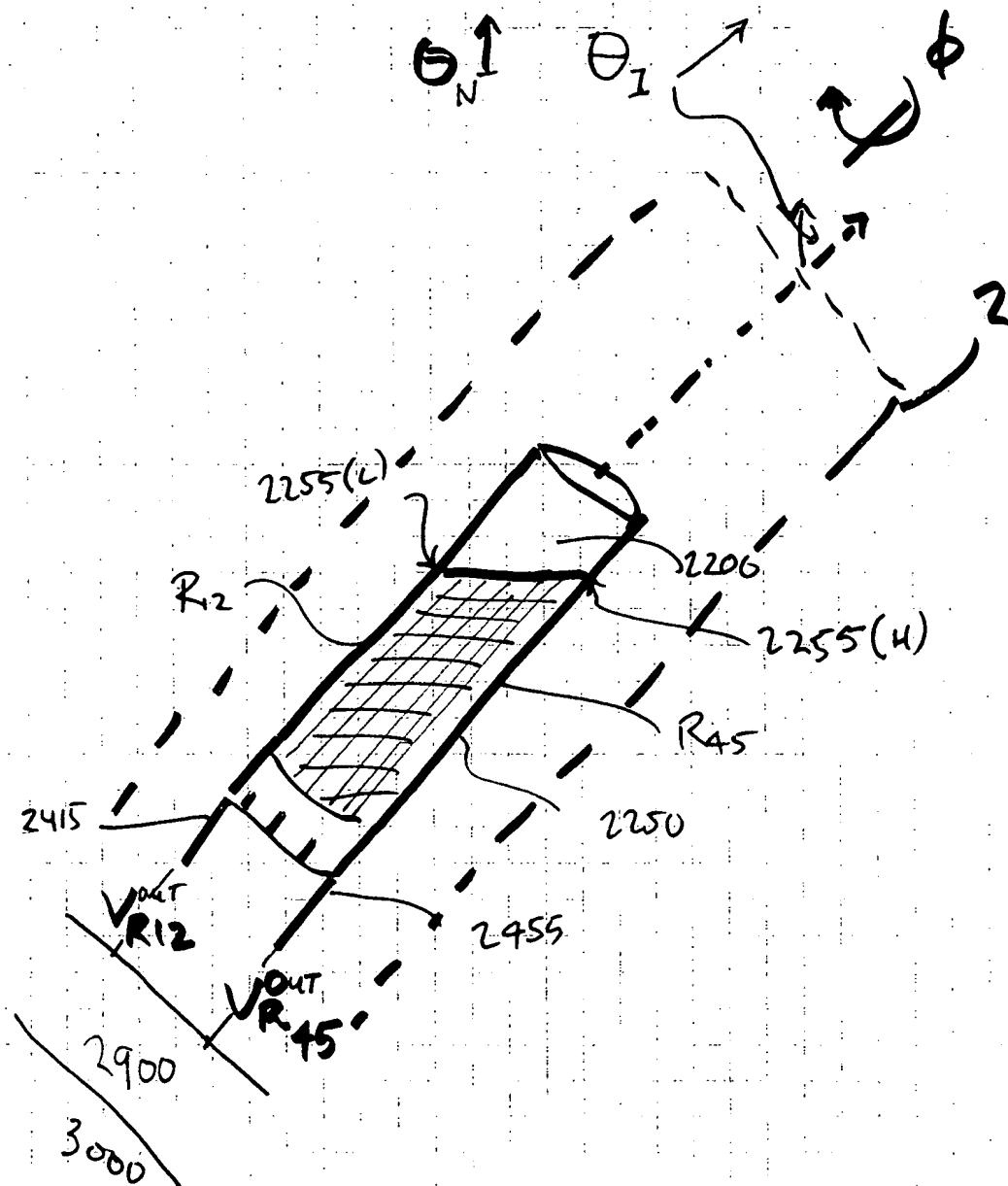


FIG. 10

13/17

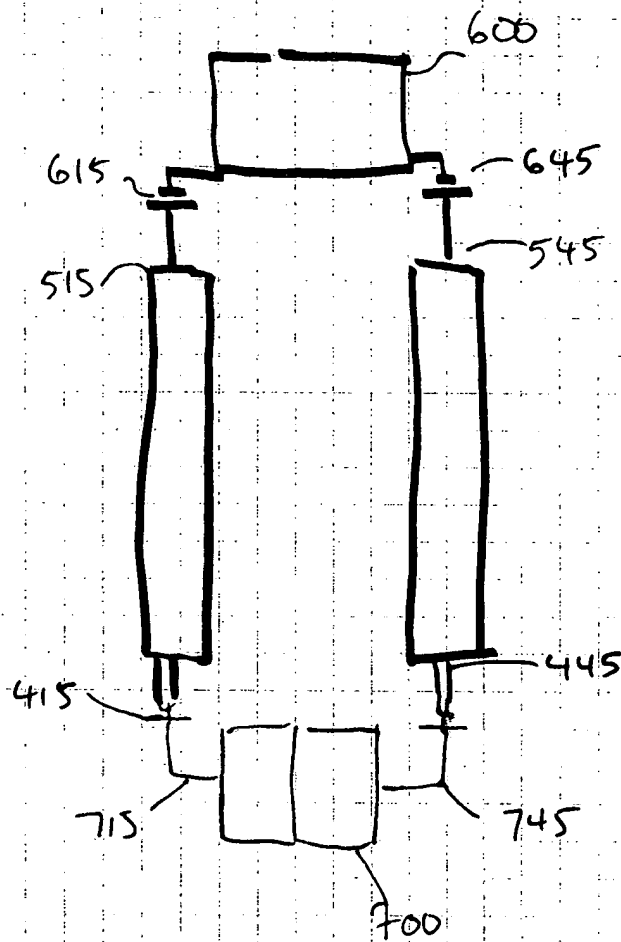


FIG. 11

14/17

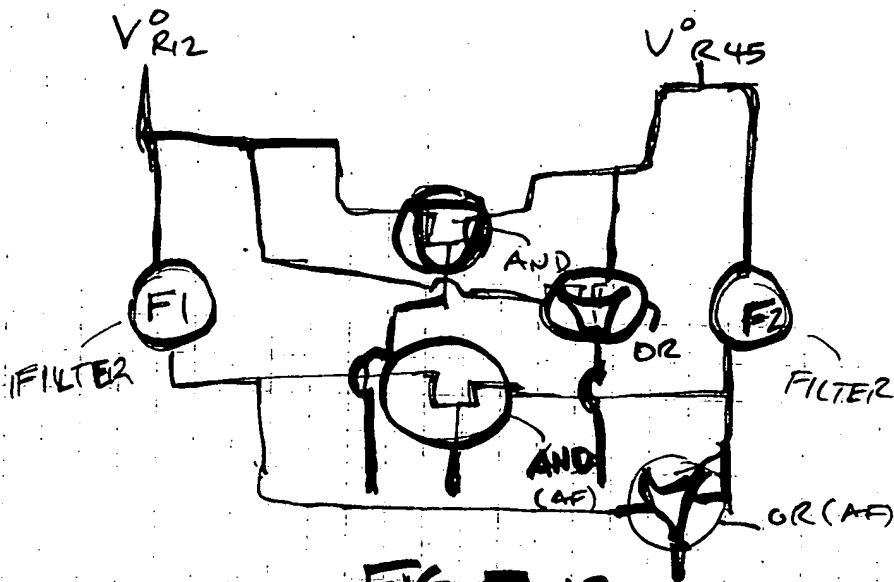


FIG. 12

END



FIG. 13A

STOP



||

FIG. 13B

Change



FIG. 13C

3000



FIG. 15



16/17

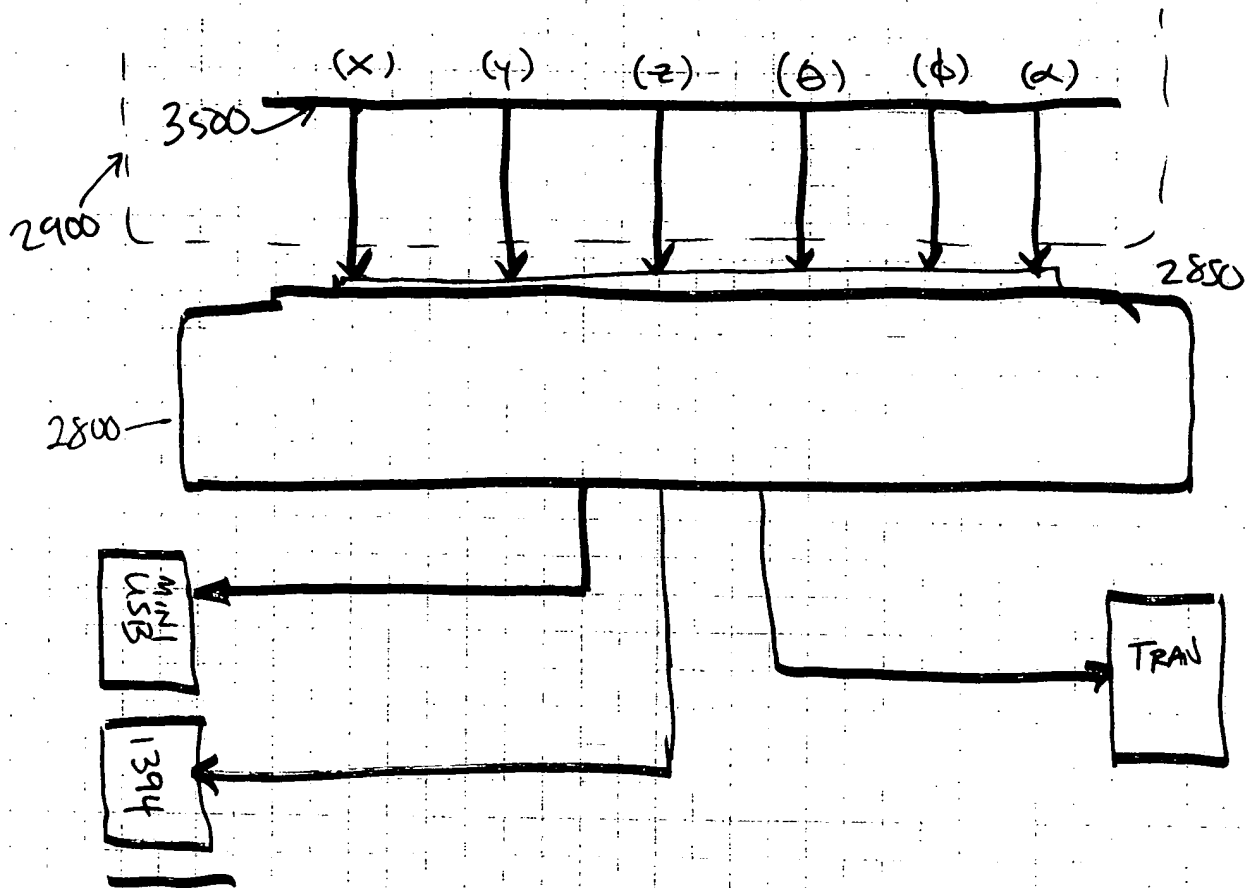


FIG.16

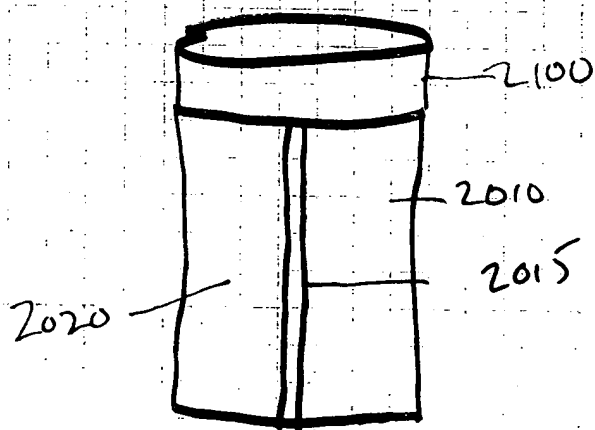


FIG.17

2

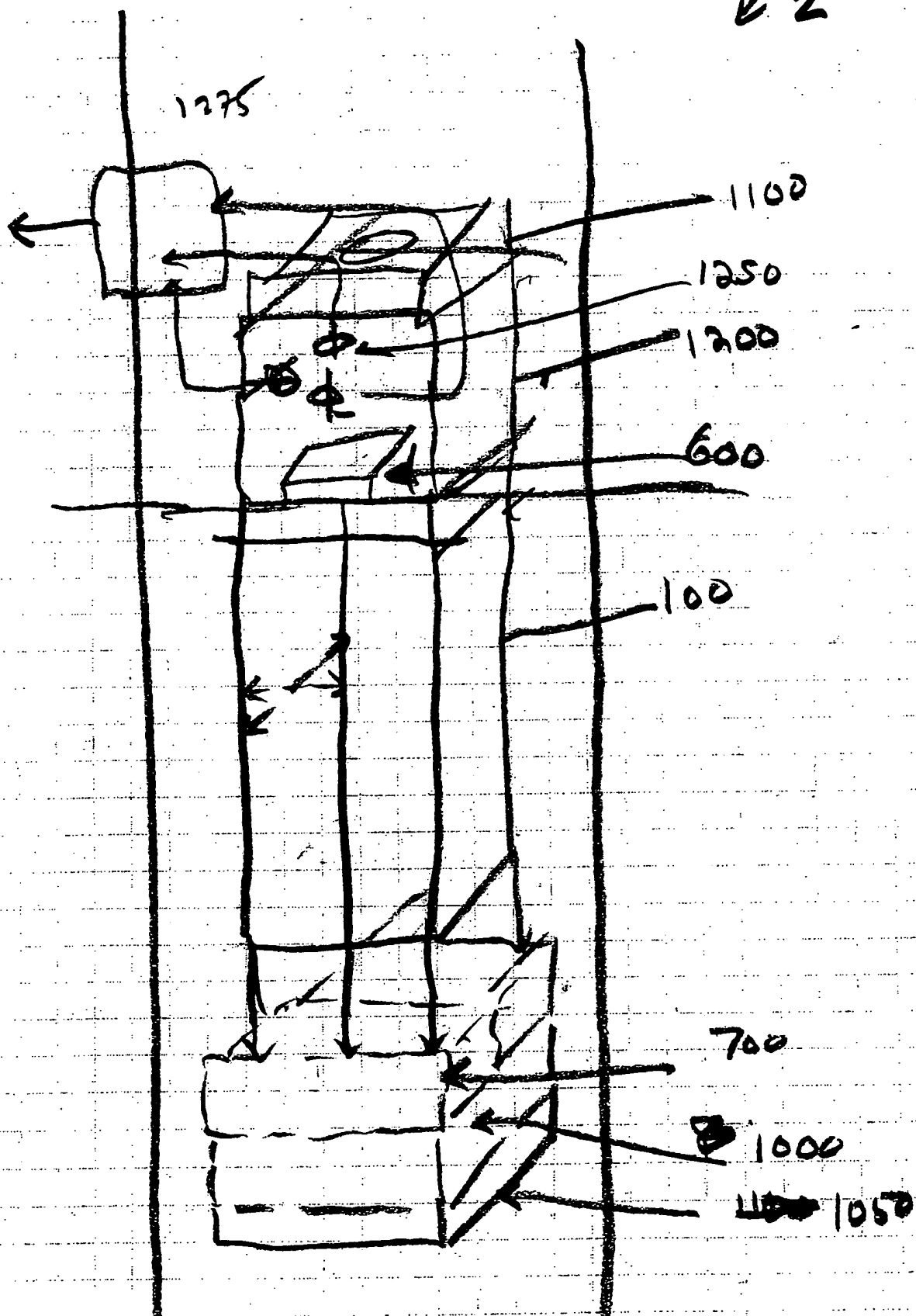


FIG. 18